

Temperature Controller / Indicator

VD2000 / VD2001 / VD2003 / VD2004 Series



SPECIFICATION

Input	Thermocouple (J, K, R, S, T, E, B, N, C type) DIN Pt100 or JIS Pt100 Ω Linear (4~20mA, 0~50mV, 1~5V, 0~10V.....)
Accuracy	± 1°C for Thermocouple Input ±0.2°C for Pt100 Ω ±3 μV for Linear Input
Sampling Time	0.5 sec.
Control Mode	P. band 0.0~300.0% F.S. for P control Hysteresis range 0~2000 for ON/OFF control
Control Cycle	Relay Contact Output 15 sec. Pulsed Voltage Output (SSR) 1sec. Continuous Voltage (Current) Output 0 sec.
Output Mode	Relay Contact Output: 10A/240VAC (Resistive Load) Pulsed Voltage Output to Drive SSR: DC 0/24V (Min. 250 ohm) Continuous Current Output: 4~20mA (Resistive 600 ohm Max.) Continuous Voltage Output: 1~5V, 0~10V (Resistive Min. 600 ohm)
General	Rated Voltage 90~264V AC, 50/60Hz ; DC 24V Ambient Temperature/Humidity: 0~50°C, 0~90% Power Consumption less than 3VA

Alarm Function (A1FU, A2FU, A3FU)

Symbol	Description	Alarm Output Operation
<i>nonE</i>	No Alarm action	Alarm Output OFF
<i>H_i</i>	PV High Alarm	ALSP (Alarm Set Point) occurs when PV reaches the high limit.
<i>L_o</i>	PV Low Alarm	ALSP occurs when PV reaches the low limit.
<i>d_iFH</i>	Deviation High Alarm	ALSP occurs when PV deviates above SV (Set Value) by a certain amount.
<i>d_iFL</i>	Deviation Low Alarm	ALSP occurs when PV deviates below SV by a certain amount.
<i>bdH_i</i>	Band High Alarm	ALSP occurs when PV is within a band above SV.
<i>bdL_o</i>	Band Low Alarm	ALSP occurs when PV is within a band below SV.
<i>t_on</i>	PV high alarm with delay time	ALSP occurs after a delay time (ALdt) when PV reaches the high limit.
<i>t_off</i>	PV low alarm with delay time	ALSP occurs after a delay time (ALdt) when PV reaches the low limit.

HOW TO ORDER

VD2000 - K 4 R 1 O A N

Dimension	Input Type	Range	Output	Alarm Output	Control Mode	Power	OPTION
0 48x48mm	Please refer to the Input table. Normally, the initial setting is Input type "K" with Low-High limit is 0-400°C if there's no specified.	1 0~100°C	R Relay	1 One Alarm Output	O ON/OFF	A AC 90~264V	N None
1 72x72mm		2 0~200°C	P SSR	2 Two Alarm Outputs	P P	50/60Hz	R Retransmission
3 96x48mm		3 0~300°C	A 4~20mA	3 Three Alarm Outputs	D PD	B DC 24V	C RS-485 communication
4 96x96mm		4 0~400°C	B 0~20mA				
		5 0~500°C	C 0~5V				
		12 0~1200°C	D 0~10V				

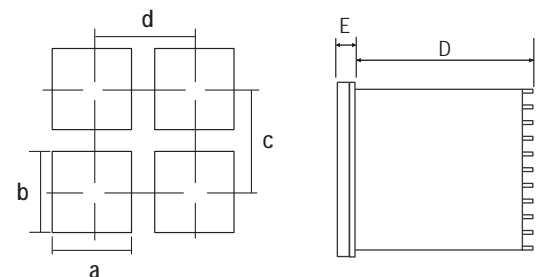
□ : Function is option with additional charge.
Note : Range for (LoLt & HiLt) could be specified when ordered, ex) 0~200°C, -50~200°C

- ☑ T/C, RTD, Linear Input selection.
- ☑ P, PD, ON/OFF control mode selective.
- ☑ Universal Power Supply: 90~264VAC, 50/60Hz
- ☑ DC/AC 24V is also available for option
- ☑ Max. 3 Alarm outputs available option
- ☑ Standby and Latch mode can be combined with 8 different alarm function.
- ☑ Retransmission or RS-485 communication (MODBUS RTU) is available for option.

Input Type & Range

TYPE	Range - °C	Range - °F
J	-50~1000°C	-58~1832°F
K	-50~1370°C	-58~2498°F
T	-270~400°C	-454~752°F
E	-50~750°C	-58~1382°F
B	0~1800°C	32~3272°F
R	0~1750°C	32~3182°F
S	0~1750°C	32~3182°F
N	-50~1300°C	-58~2372°F
C	-50~1800°C	-58~3272°F
D-PT	-200~850°C	-328~1652°F
J-PT	-200~650°C	-328~1202°F
Linear	-1999~9999	

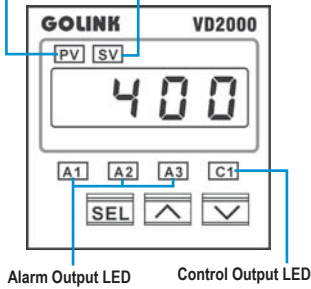
Panel Cutout (unit: mm)



Model No.	(W x H x D)	a	b	c	d	E
VD2000	48.0 x 48.0 x 100.0	45±0.5	45±0.5	60	48	6
VD2001	72.0 x 72.0 x 80.0	68±0.5	68±0.5	90	72	9
VD2003	96.0 x 48.0 x 80.0	92±0.5	45±0.5	48	120	9
VD2004	96.0 x 96.0 x 80.0	92±0.5	92±0.5	120	96	10

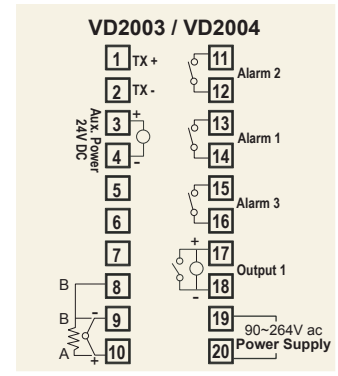
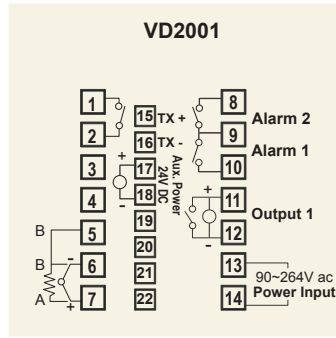
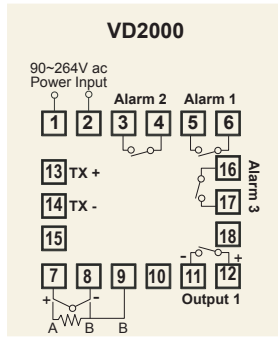
Lighting for Display is Process Value

Lighting for Display is Setting Value



Alarm Output LED Control Output LED

Wiring Diagram



- ① **SEL** (Enter the 1st Level / Next Parameter)
- ② **SEL** (Enter the 2nd Level or 3rd Level)
(For 5 sec.)
- ③ **▲** (Increase the SV or adjust parameter setting)
- ④ **▼** (Decrease the SV or adjust parameter setting)
- ⑤ **SEL** & **▲** (Press both keys for back to PV Display)

LOCK CODE SELECTION

Code	Definition
0000	All parameters are locked
0001	Only SV is adjustable
0010	1st level + A1 parameters are adjustable
0011	1st & 2nd levels + A1 & A2 parameters are adjustable
0100	1st, 2nd, 3rd levels & A1, A2 parameters are adjustable
1000	Additional with A3, but all parameters can't adjustable
1001	Additional with A3, only SV is adjustable
1010	Ditto as 0010, but additional with A3 is adjustable
1011	Ditto as 0011, but additional with A3 is adjustable
1100	Ditto as 0100, but additional with A3 is adjustable

Error Message & Troubleshooting

Message	Probable	SOLUTION
oPEr	1) Sensor break error 2) Sensor not be connected	1) Replace sensor 2) Check the sensor be connected correctly
uuuu	1) Input signal over the High Limit 2) Incorrect input sensor selection	1) Set a higher value to high limit 2) Check connecting input & set correct TYPE
nnnn	1) Input signal below the Low Limit 2) Incorrect input sensor selection	1) Set a lower value to low limit 2) Check connecting input & set correct TYPE
Keypad No function	1) Keypads be locked 2) Keypads defective	1) Change "LOCK" setting with proper value 2) Replace keypads
No Heat or Output	1) No heater power or fuse open 2) Output device defective or incorrect output usage	1) Check output wiring and fuse 2) Replace output device
No any Display	1) No power to controller 2) SMPS failur	1) Check wiring for power source 2) Replace SMPS
PV changed abnormally	1) Electromagetic interference (EMI) or Radio frequency interference (RFI)	1) Suppress arcing contacts in system to eliminate high voltage spike sources. Separate sensor & controller wiring from "dirty" power lines. Ground Heaters.
Data lost	1) Fail to enter data to EEPROM	1) Replace EEPROM

Parameter Description

Symbol	Description	Range	Default
Level ①	Press SEL key for accessing Level 1 from PV/SV		
SPoF	Setpoint Offset for eliminating error offset when P control mode is applied.	-1000~1000 -100.0~100.0	0
PYoF	(PV offset) for offset the PV indication from the actual PV	-1000~2000 -100.0~200.0	0
R1SP	Alarm 1 Setting point	-1999~9999	10
R2SP	Alarm 2 Setting point	-1999~9999	10
R3SP	Alarm 3 Setting point	-1999~9999	10
Level ②	Press SEL key for 5sec. from Level 1 to Level 2		
Pb	Proportional Band (Pb=0.0 for ON/OFF control)	0.0~300.0%	0.0
Ed	Derivative (Rate). Not appear when Pb=0.0	0~900 sec.	60
HYSL	Hysteresis for ON/OFF control action on output (Not appear when Pb≠0.0)	0~2000 (0.0~200.0)	2
CL	Proportional cycle time of control output. (Not appear when Pb=0.0)	0~100 sec.	15
R1HY	Hysteresis of Alarm 1 action (Not appear when A1FU=t.on or t.off)	0~2000	0
H1dL	Delay time of alarm 1 action for A1FU=t.on or t.off	99M.59S or	99H.59M
R2HY	Hysteresis of alarm 2 action (Not appear when A2FU=t.on or t.off)	0~2000	0
R2dL	Delay time of alarm 2 action for A2FU=t.on or t.off	99M.59S or	99H.59M
R3HY	Hysteresis of alarm 3 action (Not appear when A3FU=t.on or t.off)	0~2000	0
R3dL	Delay time of alarm 3 action for A3FU=t.on or t.off	99M.59S or	99H.59M
LoLk	Parameter Lock, this security feature locks out selected levels or single parameters prohibiting tampering and inadvertent programming changes. (See description for each lock code as above table)		0 100

Symbol	Description	Range	Default
Level ③	Press SEL key for 5sec. from Level 2 to Level 3		
LYPE	Input type selection (See the table)	(As table)	K or as order
Un, E	Unit of PV (Not appear when Type=Line)	°C or °F	°C
CLL	For Input type = Line (nonE = no this function, Lo = signal will not lower than the Low limit, Hi=not over the high limit, Lo.Hi=limit within LoLt-HiLt)		nonE
dP	Decimal Point selection. (0000=No decimal point) 000.0=0.1 resolution 00.00=0.01 resolution 0.000=0.002 resolution	0000 000.0 00.00 0.000	0000
Rct	Control output action (rE for heating or d.r for cooling)	rE or d.r	rE
LoLk	Low Limit value for the expected SV & PV display	Full range	0
HiLk	High Limit value for the expected SV & PV display	Full range	500
F.Lk	Input signal filter	0.00~9.9	5.0
R1FU	Alarm 1 function (refer to function table)	(As table)	dIF.H
R1nd	Alarm 1 mode	nonE	nonE
R2FU	Alarm 2 function (refer to function table)	(As table)	dIF.H
R2nd	Alarm 2 mode	nonE	nonE
R3FU	Alarm 3 function (refer to function table)	(As table)	dIF.L
R3nd	Alarm 3 mode	nonE	nonE
Raddr	Controller address when communication with master device	0~255	0
brUd	Communication baud rate (2.4K=2400bps, 4.8K=4800bps, 9.6K=9600bps, 19.2K= 19200bps)	2.4K, 4.8K, 9.6K, 19.2K	9.6K

Note) 1. SPoF, Ed, CL are available when Pb ≠ 0 and HYSL will be skipped.
2. R1dL, R2dL, R3dL are available when R1FU, R2FU, R3FU = t.on or t.off and R1HY, R2HY, R3HY will be skipped.